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Safety and Caution

Machine Safety Rules

This machine is designed with comprehensive safety devices to protect the operator and maintenance personnel safety that may avoid accidental injury to personnel and damage to the machine. Before operating or maintaining the machine, the operator and maintenance personnel must thoroughly read the instruction manual and "caution "items given in the manual. Besides, the related personnel must understand operation and maintenance methods for these devices. However, the related personnel should not only rely on these safety devices at any time and any position.

The operator should not only observe the general factory safety rules, but also observe working safety rules given as below to ensure safety.

Notice for Installation

- 1. Before operating the CNC machine tool, it is necessary to be familiar with machine control methods.
- 2. In case your body or spirit is uncomfortable, do not try to operate the machine.
- 3. A non-trained or unauthorized personnel is not allowed to operate or maintain the machine.
- 4. Keep proper lighting in the working area.
- 5. Do not place any tool or foreign object on the spindle head, table and guards.
- 6. Wrap your long hair to avoid injury.
- 7. The operator should wear safety boots, clothes, glasses and other protective equipments during working time.
- 8. The maintenance and operator personnel should familiar with the machine function, operation and emergency stop button and various safety switches.
- 9. After stopping the machine, it can be adjusted the flow rate of the spindle cutting nozzle.
- 10. Do not try to touch the rotating work piece or spindle.
- 11. During the machine is running, do not use your hand or rag to wipe off chips.
- 12. During the machine is running, do not open a guard.
- 13. Do not open the electric cabinet door as desired. If there is a trouble with the electric cabinet, only a qualified electric technician is allowed to repair. Do not try to repair by yourself.